

# **磁立方** SPECIFICATION FOR APPROVAL

**CUSTOMER** : \_\_\_\_\_  
**CUSTOMER P/N** : \_\_\_\_\_  
**DESCRIPTION** : SMD Inductor  
**Supplier P/N** : ACLS1009MN-R68M  
**REVISION NO.** : V1.0  
**DATE** : 2022-Jun-17  
**NOTES** : STANDARD

Supplier DOCUMENTED	
APPROVED	David
CHECKED	Zhao yun
PREPARED	You yuan

CUSTOMER APPROVAL

© Company seals

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	ITEM P/N	ACLS1009MN-R68M	DATE	2022-Jun-17



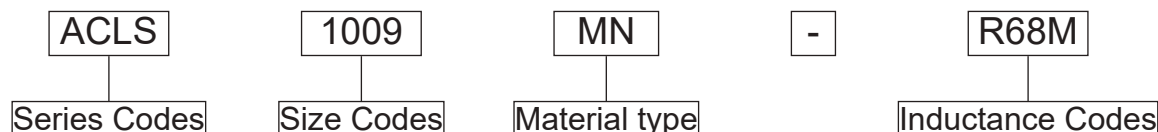
**深圳市磁立方科技有限公司**  
 ShenZhen Magnetic Cube Technology Co., LTD.

TEL:0755-23018051 E-FAK:0755-22140304 E-MAIL:Sales@mct8.com HTTP:www.mct8.com  
 ADD:F2, Building C, Furong Road No.8 , Tantou, Songgang, Baoan District, Shenzhen

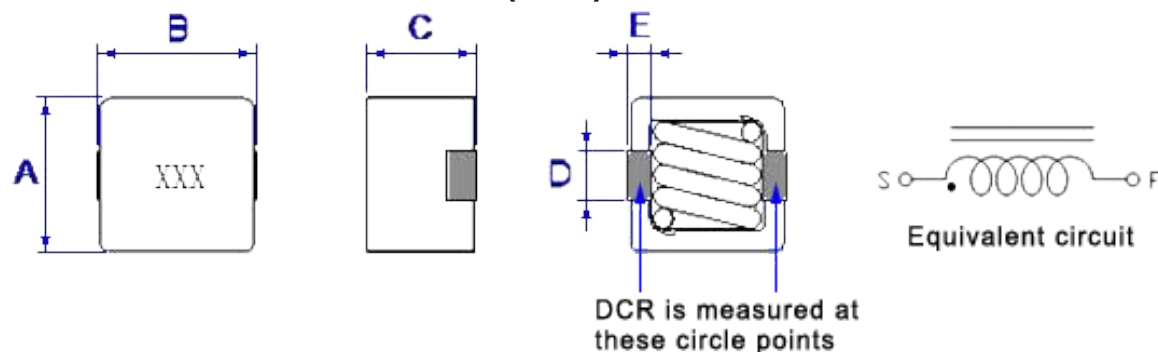


# MAIN SPECIFICATION

## EXPLANATION OF PART NUMBERS



## PRODUCT DIMENSIONS (mm)



	Dimensions
A	10.0±0.4
B	10.9±0.4
C	9.3±0.4
D	3.0±0.2
E	1.6±0.2

## ELECTRICAL CHARACTERISTICS

ITEM P/N	@ 25 ± 5°C Ambient Temperature			DCR mΩ @ 25°C Typica	DCR mΩ @ 25°C Max
	INDUCTANCE 100KHz, 0.1V	Typical Heat Rating DC Current (A) (Idc)	Typical Saturation DC Current (A) (Isat)		
	Lo (μH)				
ACLS1009MN-R68M	0.68±20%	20.0	38.0	2.15	2.65

- ◎ All test Data is referenced to 25°C ambient.
- ◎ Typical Heat Rating DC Current would cause an approximately  $\Delta T$  of 40°C .
- ◎ Typical Saturation DC Current would cause Lo to drop approximately 30%.
- ◎ The Part temperature (ambient +  $\Delta T$ ) should not exceed 125°C under worst case operating conditions.
- ◎ Circuit design, component placement, PWB trace size and thickness, airflow and other cooling provisions all effect the part temperature. Part temperature should be verified in the end application.

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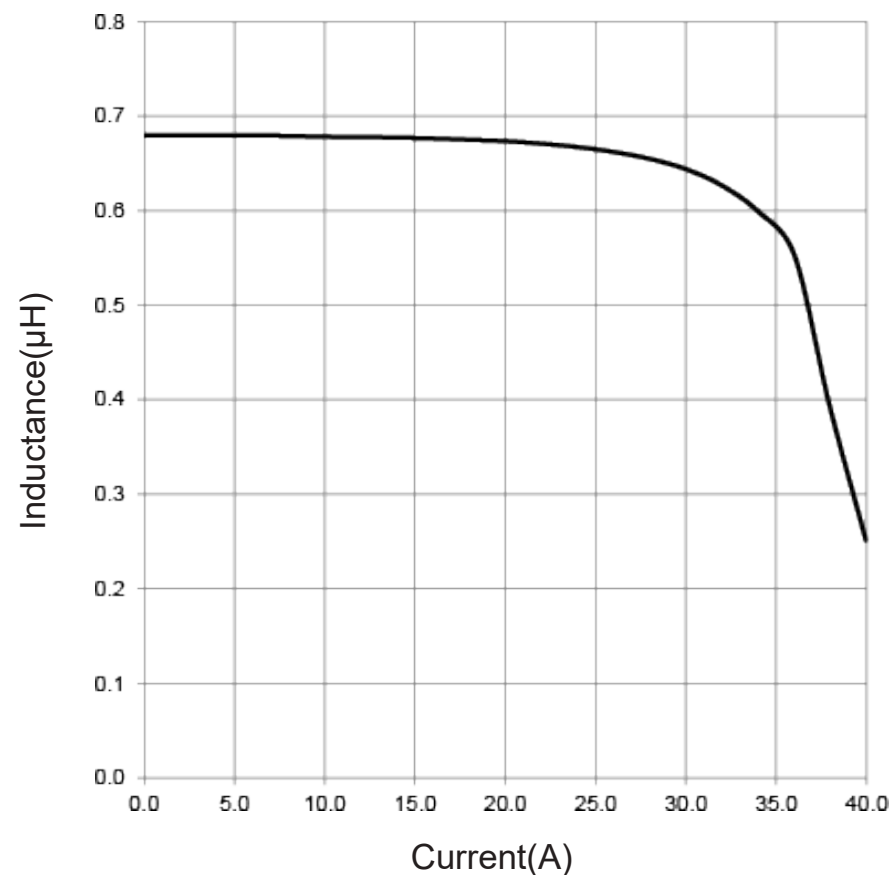
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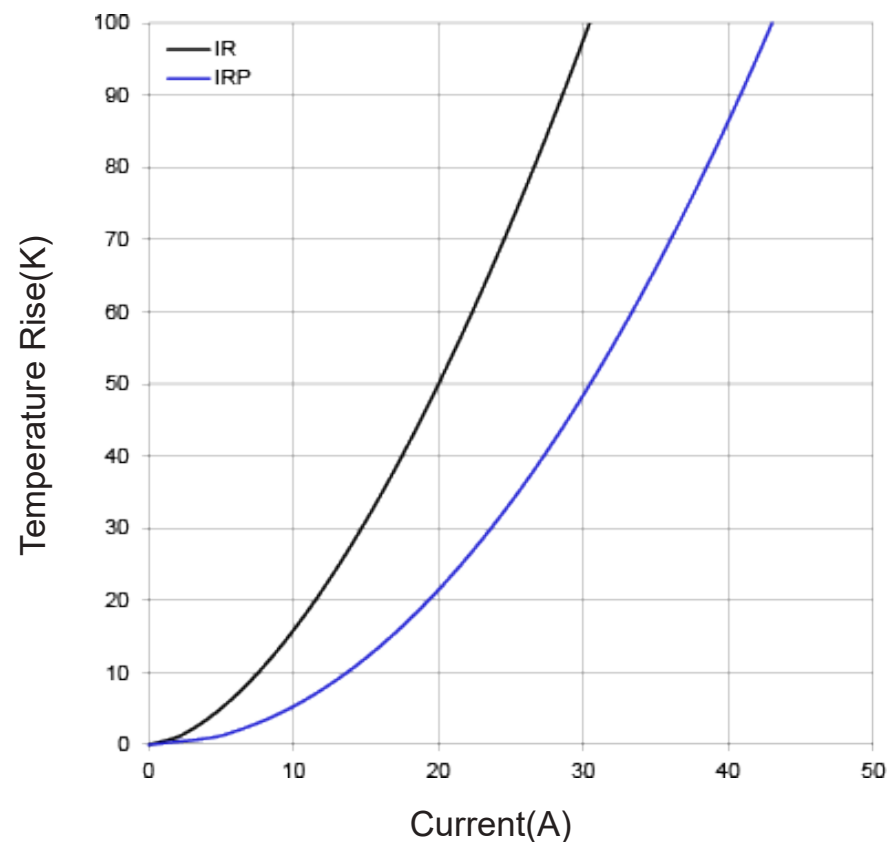


# CHARACTERISTICS

Typical Inductance vs. Current Characteristics:



Typical Temperature Rise vs. Current Characteristics:



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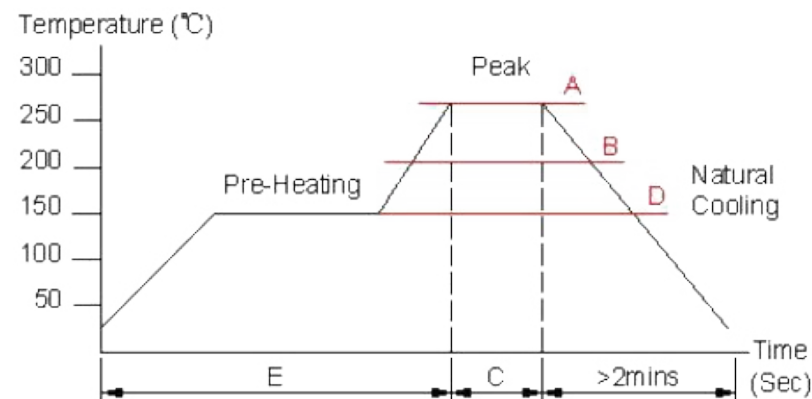
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# CHARACTERISTICS

## RECOMMENDED SOLDERING TEMP. GRAPH



A	B	C	D	E
260°C	230°C	10Sec	150°C	60~240Sec

## MECHANICAL RELIABILITY

TEST	Specification & Requirement	Method Used
Solderability	The surface of terminal/pin tested shall be covered with new solder by 95%	Solder heat proof.
		Preheating: 180 ± 10°C 90 seconds
		Soldering: 255 ± 5°C for 3 ± 1 sec
Shock	Inductance change within ± 5% Without mechanical damage	Drop down with 981m/s <sup>2</sup> (100G) shock
		Attitude upon a rubber block method shock testing machine, 3 tests.
Vibration	Inductance change within ± 5% Without mechanical damage	Vibration frequency: 10Hz to 55Hz to 10Hz, 60 seconds cycle.
		Vibration time: 2 hours

## ENDURANCE RELIABILITY

TEST	Specification & Requirement	Method Used
Thermal Shock	Inductance change within ± 5% Without mechanical damage	-25°C, (30 mins) -> room temp. (5 mins) -> 125°C, (30 mins) -> room temp. (5 mins) 100 cycles
Heat Resistance	Inductance change within ± 5% Without mechanical damage	Apply IDC current @ 85°C ambient Duration: 1000 hrs
Humidity Resistance	Inductance change within ± 5% Without mechanical damage	Apply IDC current @ 60°C ambient Humidity: 90~95% Duration: 1000 hrs
Low Temp. Storing	Inductance change within ± 5% Without mechanical damage	Storing Temp -25 ± 2 °C for total 1,000 +4/-0 hours
High Temp. Storing	Inductance change within ± 5% Without mechanical damage	Storing Temp 125 ± 2 °C for total 1,000 +4/-0 hours

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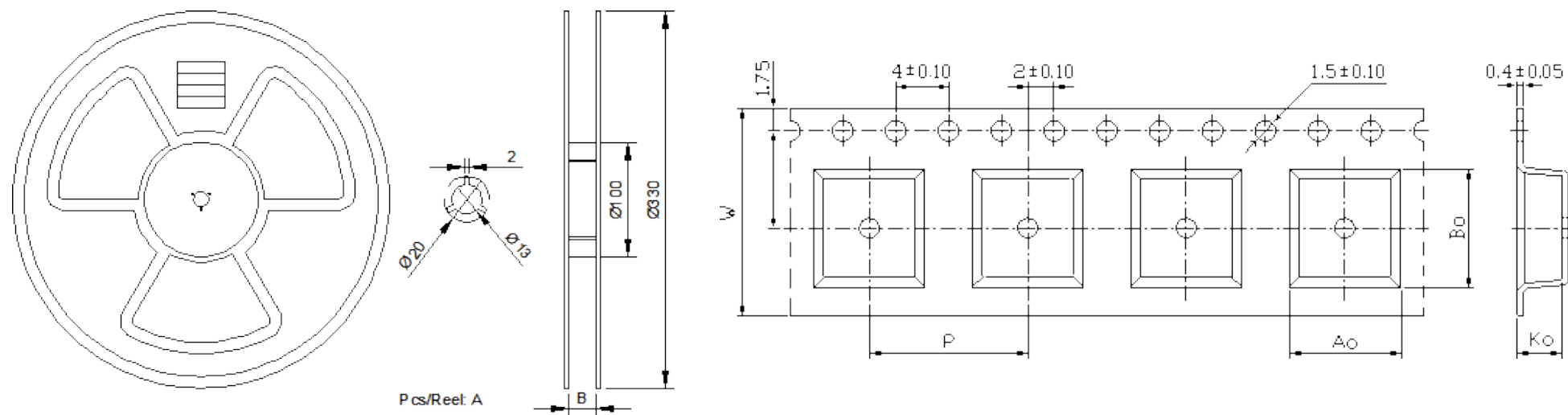
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# PACKING INFORMATION

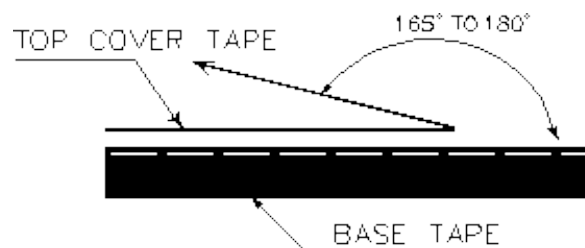
## CARRIER TAPEING REEL & CARRIER MATERIALS (PAPER PLASTICS) UNIT: (mm)



A(Pcs/Reel)	B
400	24.5±0.5

W	P	Ao	Bo	Ko
24	16	10.4±0.2	11.3±0.2	10.0TYP

Typical Pulling Force:10 ~ 130 grams:



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